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SAD 17-04-03

D139-1019-013
Job Sheet 192657



Release on
SCM-609

Master Unit
N° 011004

Part No: D139-1019-013

Job Qty: 1 pcs

Part Name: AW139 Skylight Window, Bronze - LH



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 3/29/19

Job Tracking No:

Created By: Marie Lajeunesse

Due Date: 6/3/19

Type: Stock

Description:

Note: URF 18-825 18.10.11 SAD IIN-D139-1019 REV: IPP REV:A 18.09.05 AS PER IIN REV.E DD VERF:JFS

Ship Via:

FM

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	1 pcs	6/3/19		0.00	0.00	Packaging 1 - 1		D.R.
							Packaging 1 - 2		
							→ Packaging 1 - 3	7-19-19	
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		
							Packaging 1 - 31		



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Container No: S199973



Part: D139-1019-013

Job No: 192657

Serial No/Batch: S199973

Revision: F

Inspector:

Exp Date:

Instructions: TC STC SH16-30 Issue 1, FAA STC SR03807NY 16/09/30, EASA ST

120	QC 4	1 pcs	6/3/19	0.00 0.00	Packaging 1 - 32						
					Packaging 1 - 33						
					Packaging 1 - 34						
					Packaging 1 - 35						
					Packaging 1 - 36						
					QC 4 - 28						
					QC 4 - 58						
					QC 4 - 69						
					QC 4 - 9	DAS 75 9-89					
					QC 4 - 46						
					Packaging 3 - 1 - B4B						
					Packaging 3 - 2 - B4B						
130	Packaging 3-1 - Stock - B4B	1 pcs	6/3/19	0.00 0.00	Packaging 3 - 3 - B4B	JUL 2 5 2019					
					Packaging 3 - 4 - B4B						
					Packaging 3 - 5 - B4B						
					Packaging 3 - 6 - B4B						
					Packaging 3 - 7 - B4B						
					Packaging 3 - 8 - B4B	DAS 75 9-89					
					Packaging 3 - 9 - B4B						
					Packaging 3 - 10 - B4B						
					Packaging 3 - 11 - B4B						
					Packaging 3 - 12 - B4B						
					Packaging 3 - 13 - B4B	JUL 2 5 2019					
					Packaging 3 - 14 - B4B						
					Packaging 3 - 15 - B4B						
					Packaging 3 - 16 - B4B						
					Packaging 3 - 17 - B4B						
					Packaging 3 - 18 - B4B						
					Packaging 3 - 19 - B4B						
					Packaging 3 - 20 - B4B						
					Packaging 3 - 21 - B4B						
					Packaging 3 - 22 - B4B						
					Packaging 3 - 23 - B4B						
					Packaging 3 - 24 - B4B						
					Packaging 3 - 25 - B4B						
					Packaging 3 - 26 - B4B						
					Packaging 3 - 27 - B4B						
					Packaging 3 - 28 - B4B						
					Packaging 3 - 29 - B4B						
					Packaging 3 - 30 - B4B						
					Packaging 3 - 31 - B4B						
					Packaging 3 - 32 - B4B						
					Packaging 3 - 33 - B4B						
					Packaging 3 - 34 - B4B						
					Packaging 3 - 35 - B4B						
					Packaging 3 - 36 - B4B						
					135	DC - 1 - B4B	1 pcs	6/3/19	0.00 0.00	DC - 1 - B4B	DAS
										DC - 2 - B4B	21 JUL 2 5 2019
140	QC 21 - FG	1 pcs	6/3/19	0.00 0.00	QC 21 - FG - 21						
					QC 21 - FG - 70						
					QC 21 - SA - 53	DAS 21 9-89 JUL 2 5 2019					

Part Op 110 - Packaging1-1 (Pick Kit)

Descriptions: 120 - (QC4- 100% Inspect kits for completeness)

130 - Identify and pack for shipping as per PPP IIN-D139-1019-013 Location:

135 - (Document Control) Photocopy bluefile & type labels per PPP IIN-D139-1019-013 CHG001

140 - (QC21- Final Inspection - Work Order Release)

Master Job N° 011004

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN525-10R14	Screw	24 Ea (24 ea)	110-Packaging 1 - Pick Kit	5183391 ✓
D5621-043	Skylight Window Assembly, LH Tinted	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5196118
D5650-041	Bushing Assembly	24 pcs (24 ea)	110-Packaging 1 - Pick Kit	5181963
D5654-1-105	Seal	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5180597
D5674-1	Drill Bit	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5196126
NAS1149D0332J	Washer	24 Ea (24 ea)	110-Packaging 1 - Pick Kit	5183378 ✓
PR1425B1/2	Sealant	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	5183207 ✓

EXP Date 11-30-2019

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	AN525-10R14	24	934	0
	D5621-043	1	0	0
	D5650-041	24	55	0
	D5654-1-105	1	4	0
	D5674-1	1	0	0
	NAS1149D0332J	24	3,676	0
	PR1425B1/2	1	4	0

Part Specifications

Specifications could not be found.

Plex 3/29/19 7:30 AM Dart.lajeunesse.marie

Entered:

Date:

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No.

Route update only

[illegible]